



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4377-1

Job Sheet 179567



Part No: D4377-1

Part Name: Placard



Part Weight: 0 lbs

Job Created: 6/20/18

Due Date: 6/29/18

Type: Stock

Note: DWG REV A IPP revA 11.03.29 new Issue EC verified by:DD

Ship Via:

Job Qty: 6 ea

5089416

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Diane Baker

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
100	Purchasing	6 pcs	6/29/18	6/29/18	0.00	0.00	Purchasing			JUL 0 6 2018
110	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging2			JUL 0 6 2018
120	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC6			JUL 0 6 2018
130	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2			JUL 0 6 2018
140	QC21-SA	6 Ea	6/29/18	6/29/18	0.00	0.00	QC21			JUL 1 6 2018

Part Op 100 - Issue P/O: 040314 Manufacture as per Dwg D4377

Descriptions: 110 - Ensure material release note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING:

JUL 0 5 2019

JUN 2 5 2018

JUL 1 6 2018

DAS
53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4377-1P	Placard	6 pcs (1 ea)	100-Purchasing	

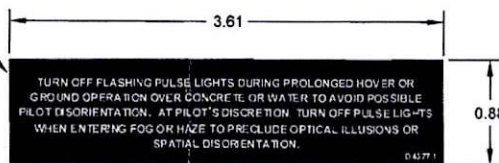
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4377-1P	6	0	0

Part Specifications

Specifications could not be found.

FONT: ARIAL WHITE
TEXT HEIGHT: 0.08"
WIDTH: 0.06"



FONT: ARIAL WHITE
TEXT HEIGHT: 0.06"
WIDTH: 0.04"

D4377-1 PLACARD

RELEASED
2011-03-25
up

NOTES:

- 1) MATERIAL: WHITE LETTERS AND LOGO ON BLACK ADHESIVE BACK VINYL.
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A		NEW ISSUE		RF	11.03.18
REV.		DESCRIPTION		BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	RF				
CHECKED	RF	DRAWING NO.		REV. A	
MFG. APPR.	RF	D4377		SHEET 1 OF 1	
APPROVED	RF	TITLE		SCALE	
DE APPR.	RF	PLACARD		NTS	
DATE		11.03.18		COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040314

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040314

PO Date: 6/25/18

Due Date: 7/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUN 25 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179564	D4085-3P	✓		Placard, Instructions D4085-3 As Per Dwg D4085 Rev. C	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	179566	D4166-1P	✓		Placard, Max Load As per Dwg D4166 Rev. C	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	179567	D4377-1P	✓		Placard As per Dwg D4377 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	179568	D4732-17P	✓		Label As per Dwg D4732 Rev. B	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
5	179578	D5066-13P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	179579	D5066-3P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
7	179580	D5079-1P	✓		Placard, Eaps D5079-1 As Per Dwg D5079 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
8	179581	D5418-1P	✓		Placard As Per Dwg D5418 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
9	179582	RBD3309-1P	✓		Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
10	179583	RBD3309-3P	✓		Label, Grease Slides As Per Dwg RBD3309-3 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00

JUL 05 2018

Grand Total: \$800.00

Order Notes

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46472
Date: 07/04/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12	D4085-3P. ✓				
6	D4166-1P. ✓	6.6667		6.6667	80.00
6	D4377-1P. ✓	13.3333		13.3333	80.00
12	D4732-17P. ✓	13.3333		13.3333	80.00
6	D5066-13P. ✓	6.6667		6.6667	80.00
6	D5066-3P. ✓	13.3333		13.3333	80.00
6	D5079-1P. ✓	13.3333		13.3333	80.00
6	D5418-1P. ✓	13.3333		13.3333	80.00
6	RBD3309-1P. ✓	13.3333		13.3333	80.00
6	RBD3309-3P. ✓	13.3333		13.3333	80.00
	PO# 040314 ✓	13.3333		13.3333	80.00
	Attn: Diane Baker ✓	13.3333		13.3333	80.00
	Subtotal:				800.00
	H - HST				
	HST				104.00
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO23083		Total Amount		904.00	
Sold By:		Amount Paid		0.00	
		Amount Owing		904.00	

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*** CERTIFICATE of CONFORMITY ***

Manufacture:

Studio SL2

Purchase order #:

C40314

Packing Slip#

WO# 23083

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

Decals (see PO)

Quantity:

72

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: July 4, 2019

Authority:

3M

Approval: Valerie Young

Date: (yyyy/mm/dd)

2018/07/04

Signature:

Val Y

Title:

office administrator

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